



WALTER A. TILLIT, JR., P.E.

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PRODUCT EVALUATION REPORT

REPORT No.: 23-0807.01

DATE: August 7, 2023

PRODUCT CATEGORY: Windows

PRODUCT SUB-CATEGORY: Casement

PRODUCT NAME: SERIES VPF 8000 OUTSWING ALUMINUM
CASEMENT WINDOW – LMI (TYPICAL AND
HEAVY SYSTEMS)

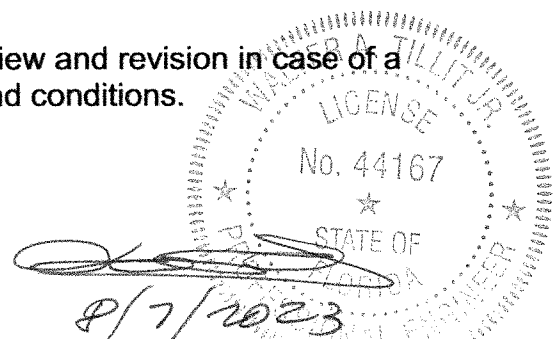
MANUFACTURER: GIG WINDOWS & DOORS
290 West 78th Road
Hialeah, FL 33014

1. PURPOSE OF EVALUATION:

This is a Product Evaluation Report issued by **Walter A. Tillit, Jr., P.E.** (System ID # 1906) to **GIG WINDOWS & DOORS**, based on **Rule Chapter No. 61G20-3, Method 1D of the Florida Department of Business and Professional Regulation.**

This product is being issued an Evaluation Report as described herein and has been verified for compliance in accordance with the 2023 8th Edition of the Florida Building Code, and to verify that the product is for the purpose intended at least equivalent to that required by the Code.

This Product Evaluation Report shall be subject to review and revision in case of a Building Code change that may affect its limitations and conditions.



2. EVIDENCE SUBMITTED:

2.1. PRODUCT EVALUATION DOCUMENT (P.E.D.):

Drawing No. 23-154, titled "SERIES VPF 8000 OUTSWING ALUMINUM CASEMENT WINDOWS– LMI (TYPICAL AND HEAVY SYSTEMS)" sheets 1 thru 33 of 33 prepared by Tilteco, Inc.; signed and sealed by Walter A. Tillit, Jr., P.E.; dated 8/7/2023. This drawing is an integral part of this Evaluation Report.

2.2. TEST REPORTS:

Impact and Cyclic Tests as per protocol TAS-201, TAS-203, Uniform Static Load as per Protocol TAS 202 per sections 1626 and 1609.1.2, respectively of the Florida Building Code.

Test reports prepared by Fenestration Testing Lab Inc., Report No.9073, signed and sealed by Idalmis Ortega, P.E.

2.3. STRUCTURAL ENGINEERING CALCULATIONS:

On Series VPF 8000 outswing Aluminum casement window – LMI (Typical and heavy systems) for Maximum Pressure Rating vs. Maximum anchor spacing, maximum width and height, and Maximum Glass Size, based on rational and comparative analysis, in accordance with sections 1604 and 1616 of the Florida Building Code. Calculations prepared by Tilteco, Inc., dated 03/09/2017, signed and sealed by Walter A. Tillit, Jr., P.E. Glass verified per ASTM E-1300-9a Standard, per section 2404.1 of the Florida Building Code

3. MISSILE IMPACT RESISTANCE:

Large Missile Impact resistance is provided per TAS 201 (9 lbs, 50 feet/sec, 2"x 4" Large Missile).

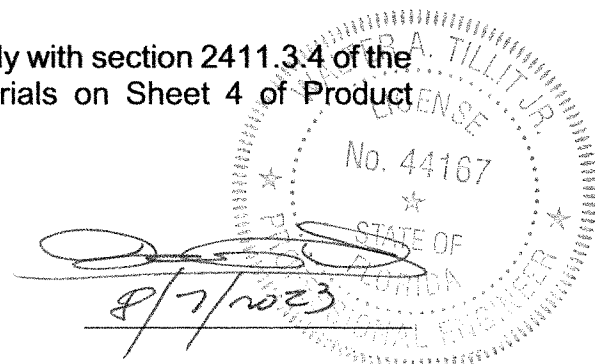
4. WIND LOADS RESISTANCE:

On Series VPF 8000 outswing Aluminum casement window – LMI (Typical and heavy systems) has been verified to keep sustain wind pressures. Maximum Glass Panel Dimensions, window dimensions shall be as indicated on sheet 5 and 27 thru 33 of Product Evaluation Document (P.E.D.), Drawing No. 23-154

5. INSTALLATION:

Installation shall be performed strictly in accordance with General Notes # 3 thru 12, indicated on sheet 1 and details indicated on sheet 8 thru 26 of Product Evaluation Document (P.E.D.), drawing No.23-154.

Gaskets and setting blocks used at installations comply with section 2411.3.4 of the Florida Building Code as specified on Bill of Materials on Sheet 4 of Product Evaluation Document (P.E.D.), drawing No. 23-154



6. MATERIAL CHARACTERISTICS AND SPECIFICATIONS:

Shall be strictly in accordance with General Notes and Components indicated on sheets 1 thru 5, of Product Evaluation Document (P.E.D.), **Drawing No. 23-154.**

Anchor specifications shall be as indicated on sheets 1, of Product Evaluation Document (P.E.D.), Drawing No. **23-154.**

7. LIMITATIONS AND CONDITIONS OF USE:

7.1. Shall be strictly in compliance with General Notes No. 1 thru 5, indicated on sheet 1 of Product Evaluation Document (P.E.D.), Drawing No. **23-154** prepared by Tilteco, Inc. and signed and sealed by Walter A. Tillit, Jr., P.E.

7.2. Product **may** be installed within HIGH VELOCITY HURRICANE ZONES as defined on section 202 of the Florida Building Code and out of it.

7.3. Product shall only be installed into substrates with limitations as indicated on sheets 27 thru 33 of Product Evaluation Document (P.E.D.), Drawing No. **23-154.**

Product Evaluation Report prepared by Walter A. Tillit, Jr., P.E. (Florida License No. 44167), President of Tilteco, Inc. (Florida CA-0026719).

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OUTSWING ALUMINUM CASEMENT WINDOW – LMI (TYPICAL AND HEAVY SYSTEMS) / HIGH LOADS\ DRWG # 23-
154 \ REPORT # 23-0807.01

